



Material Safety Data Sheet

Mold Max Stroke

MSDS No. 265

Date Of Preparation: October 2, 2007

Revision: 0000

Section 1 - Chemical Product and Company Identification

Product/Chemical Name: Mold Max Stroke Part A

General Use: Silicone Elastomer

Manufacturer: Smooth-On Inc., 2000 St. John St., Easton PA 18042

Phone (610) 252-5800, FAX (610) 252-6200

Emergency Contact: Chem-Tel

Domestic 800-255-3924

International 813-248-0585

Section 2 - Composition / Information on Ingredients

Component	CAS Number	ACGIH TWA	Exposure Limits OSHA PEL	Weight Percent (%)
Polyorganosiloxanes	Mixed	Not Established	Not Established	65-70
Silica, Amorphous	112926-00-8	10 mg/m ³ (as dust)	80 mg/m ³ (as dust)	20-25
Silica, Crystalline	14808-60-7	0.1 mg/m ³ (as dust)	10 mg/m ³ (as dust)	5-10

Section 3 - Hazards Identification

Potential Health Effects

HMIS	
H	2
F	1
R	1

Primary Entry Routes: Dermal

Acute Effects Inhalation: This is a viscous fluid that does not easily form a mist or vapor and, therefore, inhalation hazards are minimal.

Eye: Similar silicone fluids are non-irritating to eyes. A slight transient irritation is possible.

Skin: Similar silicone fluids are non-irritating to intact and abraded skin.

Ingestion: Animal tests for similar silicone fluids suggest very low acute oral toxicity.

Carcinogenicity: IARC lists Crystalline Silica as a carcinogen.

Medical Conditions Aggravated by Long-Term Exposure: No Data Found

Section 4 - First Aid Measures

Inhalation: Remove source(s) of contamination and move victim to fresh air. Contact physician immediately.

Eye Contact: Flush eyes with plenty of water. If irritation persists, seek medical attention.

Skin Contact: In case of skin contact, wash thoroughly with soap and water; remove contaminated clothing and launder before reuse; seek medical attention if rash develops.

Ingestion: Do not induce vomiting unless instructed by a physician. Contact physician immediately

After first aid, get appropriate in-plant, paramedic, or community medical support.

Section 5 - Fire-Fighting Measures

Flash Point: >300 °F

Flash Point Method: PMCC

LEL: Not Established

UEL: Not Established

Flammability Classification: Non-Flammable

Extinguishing Media: Dry Chemical, Carbon Dioxide, and Foam

Unusual Fire or Explosion Hazards: None

Fire-Fighting Instructions: Fire fighters should wear self-contained breathing apparatus. Do not release runoff from fire control methods to sewers or waterways.

Fire-Fighting Equipment: Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full facepiece operated in pressure-demand or positive-pressure mode.



Section 6 - Accidental Release Measures

Spill /Leak Procedures: Dike and contain spill; absorb or scrape up excess into suitable container for disposal. Stop or reduce discharge if it can be done safely.

Regulatory Requirements: Follow applicable OSHA regulations (29 CFR 1910.120).

Section 7 - Handling and Storage

Handling Precautions: Minimize breathing of vapors and avoid prolonged or repeated contact with skin. Wear proper protective equipment. Use good general housekeeping procedures.

Storage Requirements: Store in cool dry, well-ventilated area.

Section 8 - Exposure Controls / Personal Protection

Engineering Controls:

Ventilation: Provide general or local exhaust ventilation systems to maintain airborne concentrations below OSHA PELs (Sec. 2). Local exhaust ventilation is preferred because it prevents contaminant dispersion into the work area by controlling it at its source.

Administrative Controls:

Protective Clothing/Equipment: Wear chemically protective gloves. Wear protective eyeglasses per OSHA eye and face protection regulations (29 CFR 1910.133). Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Comments: Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics

Section 9 - Physical and Chemical Properties

Physical State: Viscous Liquid	Water Solubility: Insoluble
Appearance : off-white viscous liquid	Boiling Point: None (Polymeric Resin)
Odor : Mild odor	% Volatile: Nil
Vapor Pressure: None (Polymeric Resin)	Freezing/Melting Point: None (Polymeric Resin)
Vapor Density (Air=1): >1	Viscosity: 600 poise
Specific Gravity (H₂O=1, at 4 °C): 1.2	Evaporation Rate: Not Applicable

Section 10 - Stability and Reactivity

Stability: This product is stable at room temperature in closed containers under normal storage and handling conditions.

Polymerization: Hazardous polymerization can not occur.

Chemical Incompatibilities: Strong bases, and acids.

Hazardous Decomposition Products: Silica, carbon monoxide and carbon dioxide

Section 11- Toxicological Information

Eye Effects: Irritation
Skin Effects: Irritation

Carcinogenicity: None Determined
Mutagenicity: None Determined
Teratogenicity: None Determined

Section 12 - Ecological Information

None Established

Section 13 - Disposal Considerations

Disposal: Must be disposed of in accordance with applicable Federal, state and local regulations.

Section 14 - Transport Information

DOT	IATA	IMDG
Not Regulated	Not Regulated	Not Regulated

Section 15 - Regulatory Information

EPA Regulations:

RCRA Hazardous Waste Number: Not listed (40 CFR 261.33)

CERCLA Hazardous Substance (40 CFR 302.4) listed specific per RCRA, Sec. 3001; CWA, Sec. 311 (b)(4); CWA, Sec. 307(a), CAA, Sec. 112

SARA Toxic Chemical (40 CFR 372.65): None

Section 15 - Regulatory Information (continued)

SARA EHS (Extremely Hazardous Substance) (40 CFR 355): None

This product does not contain chemicals that are subject to release reporting requirements under section 313 of SARA Title III.

TSCA Inventory Status (40 CFR710): All components of this formulation are listed in the TSCA Inventory.

States Right To Know, Substance List:

California Proposition 65: This product does not intentionally contain any chemicals, which have been identified by the state of California to cause cancer, birth defects or other reproductive harm.

Idaho, Massachusetts and Washington :

<u>Chemical Name</u>	<u>CAS #</u>	<u>% by Weight</u>
Silica, Amphorus	112926-00-8	25 Max.

Idaho, Massachusetts, Minnesota, Pennsylvania and Washington:

<u>Chemical Name</u>	<u>CAS #</u>	<u>% by Weight</u>
Silica, Crystalline	14808-60-7	10 Max.

Section 16 - Other Information

Prepared By: Dominick J. Finocchio

Title: Technical Director

Disclaimer: The information contained in this MSDS is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.



Material Safety Data Sheet

Mold Max Stroke

MSDS No. 265

Date Of Preparation: October 2, 2007

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Section 1 - Chemical Product and Company Identification

Product/Chemical Name: Mold Max Stroke Part B

General Use: Silicone Elastomer

Manufacturer: Smooth-On Inc., 2000 St. John St., Easton PA 18042

Phone (610) 252-5800, FAX (610) 252-6200

Emergency Contact: Chem-Tel

Domestic 800-255-3924

International 813-248-0585

Section 2 - Composition / Information on Ingredients

Component	CAS Number	ACGIH TWA	Exposure Limits OSHA PEL	Weight Percent (%)
Polyorganosiloxanes	63148-62-9	None Established	None Established	55-65
Organotin compound	68928-76-7	0.1 mg/m ³	0.1 mg/m ³	5-10
Proprietary Silane	-	None Established	None Established	25-35

Section 3 - Hazards Identification

Potential Health Effects

HMIS	
H	2
F	2
R	1

Primary Entry Routes: Inhalation and Dermal

Acute Effects Inhalation: This product has not been tested. However, inhalation studies of ethyl silicate in a rat gave a LCLo of 1000ppm/4h and in a guinea pig a LCLo of 700 ppm/6h.

Eye: May cause irritation, redness, tearing, and blur vision. Prolonged vapor contact may cause conjunctivitis.

Skin: Contact may cause irritation, reddening, and possible rash.

Ingestion: This product has not been tested but should be considered **Toxic By Mouth** based on the organotin compound's acute oral/rat LD50: 175 mg/Kg.

Carcinogenicity: IARC, NTP, and OSHA do not list any components of this product as a carcinogen.

Medical Conditions Aggravated by Long-Term Exposure: No Data Available

Section 4 - First Aid Measures

Inhalation Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.

Eye Contact: Flush eyes with plenty of water. If irritation persists, seek medical attention.

Skin Contact: In case of skin contact, wash thoroughly with soap and water; remove contaminated clothing and launder before reuse; seek medical attention if rash develops.

Ingestion: Do not induce vomiting unless instructed by a physician. Contact physician immediately

After first aid, get appropriate in-plant, paramedic, or community medical support.

Section 5 - Fire-Fighting Measures

Flash Point: 152°F (66.6°C) **LEL:** Not Established **UEL:** Not Established

Flash Point Method: PMCC

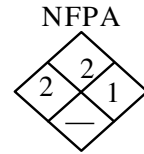
Flammability Classification: Combustible Liquid

Extinguishing Media: Dry Chemical, Carbon Dioxide, and Foam

Unusual Fire or Explosion Hazards: On combustion, silica, tin oxide and carbon dioxide are emitted.

Fire-Fighting Instructions: Fire fighters should wear self-contained breathing apparatus. Do not release runoff from fire control methods to sewers or waterways.

Fire-Fighting Equipment: Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full facepiece operated in pressure-demand or positive-pressure mode.



Section 6 - Accidental Release Measures

Spill /Leak Procedures: Evacuate area. Eliminate all sources of ignition. Put on appropriate protective gear including NIOSH/MSHA approved self-contained breathing apparatus, rubber boots and heavy rubber gloves. Absorb on vermiculite Place in covered containers using non-sparking tools and transport outdoors. Ventilate area and wash spill site after material pickup is complete.

Regulatory Requirements: Follow applicable OSHA regulations (29 CFR 1910.120).

Section 7 - Handling and Storage

Handling Precautions: Minimize breathing of vapors and avoid prolonged or repeated contact with skin. Wear proper protective equipment. If ventilation is not sufficient, wear proper respiratory equipment. Reseal partial containers. Use good general housekeeping procedures.

Storage Requirements: Store in cool dry, well-ventilated area.

Section 8 - Exposure Controls / Personal Protection

Engineering Controls:

Ventilation: Provide general or local exhaust ventilation systems to maintain airborne concentrations below OSHA PELs (Sec. 2). Local exhaust ventilation is preferred because it prevents contaminant dispersion into the work area by controlling it at its source.

Administrative Controls:

Respiratory Protection: Seek professional advice prior to respirator selection and use. Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, wear an MSHA/NIOSH-approved respirator. Select respirator based on its suitability to provide adequate worker protection for given working conditions, level of airborne contamination, and presence of sufficient oxygen. For emergency or nonroutine operations (cleaning spills, reactor vessels, or storage tanks), wear an SCBA. *Warning! Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.* If respirators are used, OSHA requires a written respiratory protection program that includes at least: medical certification, training, fit testing, periodic environmental monitoring, maintenance, inspection, cleaning, and convenient, sanitary storage areas.

Section 8 - Exposure Controls / Personal Protection (continued)

Protective Clothing/Equipment: Wear chemically protective gloves, boots, and aprons to prevent prolonged or repeated skin contact. Wear protective eyeglasses or chemical safety goggles, per OSHA eye- and face-protection regulations (29 CFR 1910.133). Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Comments: Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.

Section 9 - Physical and Chemical Properties

Physical State:

Appearance : Translucent liquid

Odor : Sweet odor

Vapor Pressure: Not Available

Vapor Density (Air=1): Not Applicable

Specific Gravity (H₂O=1, at 4 °C): 1.0

Water Solubility: Insoluble

Boiling Point: 172°F (78°C)

% Volatile: Not Available

Freezing/Melting Point: Not Applicable

Evaporation Rate: Not Applicable

Section 10 - Stability and Reactivity

Stability: This product is stable at room temperature in closed containers under normal storage and handling conditions.

Polymerization: Hazardous polymerization cannot occur.

Chemical Incompatibilities: Strong acids, bases, and oxidizers.

Hazardous Decomposition Products: Silica, tin oxide carbon monoxide and carbon dioxide.

Section 11- Toxicological Information

Eye Effects: Irritation

Skin Effects: Irritation

Carcinogenicity: None Determined

Mutagenicity: None Determined

Teratogenicity: None Determined

Section 12 - Ecological Information

None Established

Section 13 - Disposal Considerations

Disposal: Must be disposed of in accordance with applicable Federal, state and local regulations

Section 14 - Transport Information

DOT

Not Regulated

IATA

Not Regulated

IMDG

Not Regulated

Section 15 - Regulatory Information**EPA Regulations:**

RCRA Hazardous Waste Number: Not listed (40 CFR 261.33)

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SARA Toxic Chemical (40 CFR 372.65): None

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This product does not contain chemicals that are subject to release reporting requirements under section 313 of SARA Title III.

TSCA Inventory Status (40 CFR710): All components of this formulation are listed in the TSCA Inventory.

States Right To Know, Substance List:

California Proposition 65: This product does not intentionally contain any chemicals, which have been identified by the state of California to cause cancer, birth defects or other reproductive harm.

Section 16 - Other Information

Prepared By: Dominick J. Finocchio

Title: Technical Director

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