



# THE COMPLEAT SCULPTOR

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## *Sonite™ Wax Formerly Sonite™ Seal Release*

### Product Overview

Sonite™ Wax is a soft paste wax used to seal porous surfaces and will aid in releasing urethane mold rubber from a variety of model surfaces, plastics from plastics and other industrial applications. (It may be necessary to follow application of Sonite™ Wax with suitable mold release agent such as Universal Mold Release™). Consult technical bulletin of mold rubber product for complete details.

### Technical Overview

**Specific Gravity** 0.84

**% Solids** 30

**Flash Point TCC° F** >100

**Solubility:** Unlimited in such solvents as kerosene or mineral spirits

### Application

For surfaces with smooth contours, Sonite™ Wax can be applied as is by wiping on with a soft, lint-free cloth. Any excess should be removed. When brushing or spraying, use kerosene or mineral spirits for thinning to desired consistency. For highly porous surfaces, apply one coat and let dry. Repeat and let dry.

After applying final coat, let dry 20-30 minutes before buffing with a clean soft cloth or brush to produce a glossy surface (optional). If applying urethane mold rubber (Evergreen 20 or Brush-On 40), follow application of Sonite™ Wax with a thorough coating of Universal Mold Release or Ease Release 200 (available from TCS, Inc).

### Warning

This product is combustible. Do not use near heat, sparks or open flame. Irritating to the eyes and skin. If contaminated flush eyes with water for 15 minutes and seek medical attention. Wash from skin with soap and water. Use only with adequate ventilation. Inhalation of vapors may cause headaches, dizziness and nausea. Refer to Material Safety Data Sheet.

### Important

The information contained in this bulletin is considered accurate. However, no warranty is expressed or implied regarding this accuracy, the results to be obtained from the use thereof, or that any such will not infringe a patent. User shall determine beforehand the suitability of this product for the intended application and assume all risk and liability in connection therewith.

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